

Work Order ID 77274

December-01-11 9:21:00 AM

77274

NOT SCRAP

Page 1

Item ID: D2966-1-BENT

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube Assembly 105

Stop ***NS2***

Start Date: 01/12/2011 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 14/12/2011 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 11/12/10 Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2966	Rev A								

120

120

BENDING MACHINE - SKIDTUBES

CNC Bend 1

Memo

CNC Delta 100 Bender

Bend tube as per program BO105101. CNC Bending Dwg D2966. Bend folio #1 use bending aid DT9631

DC 12/02/22 PTC

150

150

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

DD 12-2-22

Quality Control

300

300

Identify as per dwg & Stock Location: 46

0.00

Packaging

Memo

0.00

DD 12-2-22 (2)

Packaging

Packaging

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Dart Aerospace Ltd

W/O: 77274		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2966-1-BENT PAR #: Fault Category: Scrap NCR: Yes No DQA: Date: 12/2/21
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: Date: 12/2/21

NCR: 12-1230		WORK ORDER NON-CONFORMANCE (NCR) 1188						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12-2-22	120	Tube crushed while Bending 11"00 deep. QTY-1 RC process	12/2/22 QSI 042	Scrap.	12/02/22	DP 12-2-22	12/2/22 QSI 042	12/2/23

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 77274

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77274

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Item ID: D2966-1-BENT

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube Assembly 105

Stop ***NS2***

Start Date: 01/12/2011 Start Qty: 2.00

2

Cust Item ID:

Required Date: 14/12/2011 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
310	QC21- Final Inspection - Work Order Release	0.00							
310									
QC	Memo	0.00							
Quality Control									

~~12/5/28~~
12/5/28

12/20/23
②

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 77274

77274

Parent Item: D2966-1-BENT

D2966-1-BENT

Parent Item Name: Skidtube Assembly 105

Start Date: 01/12/2011

Required Date: 14/12/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev A 10.09.17 New issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2962-125 *D2962-125* Outer Tube Extrusion		Manufactured	No				Each	23.0000		2			
									**			12/02/23	

Location

HALL

17532

Loc Qty

23

23

Loc Code

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries